

# 1406

## TONGUE & GROOVE FLOORING ADHESIVE



Powered by Microban® for superior mold and mildew protection.

### 1. DESCRIPTION

**ROBERTS® 1406 TONGUE & GROOVE FLOORING ADHESIVE** is a high-strength PVA formula specifically designed for floating applications of laminate and wood flooring that require a tongue and groove adhesive. Packaged with a specialized applicator tip for precise placement, this premium, fast-drying adhesive offers exceptional bond strength and moisture resistance.

#### Features and Benefits

- Fast-drying formula with exceptional bond strength
- Water resistant ANSI/HPVA Type II / D3
- Water-based formula is non-flammable, non-toxic, low odor and zero VOC
- Quick, flip-top applicator lid
- Coverage: 400 linear feet per pint
- Powered by Microban® for superior mold and mildew protection

#### Approved Flooring Types

Laminate floors

Wood floating floors

*For floorings and backings not listed, contact Technical Services at (706) 277-5294 (U.S.A) and (905) 791-4444 (CA).*

### 2. TECHNICAL DATA

<b>Product Type:</b>	PVA blend
<b>Color:</b>	Off white
<b>Odor:</b>	Very mild, non-offensive
<b>Open Time:</b>	5 minutes
<b>Working Time:</b>	Up to 15 minutes
<b>Curing Time:</b>	24-48 hours. Environmental factors and substrate porosity effect cure rate. Restrict foot traffic and moving of heavy objects for 24 hours to allow adhesive to cure properly. Premature traffic can cause installation failure.
<b>Traffic:</b>	Residential: 24 hours Commercial: 24 hours Rolling Loads: N/A
<b>pH:</b>	2.5-4
<b>Shelf Life:</b>	1 year from date of manufacture when stored in the original unopened container in a controlled environment. Does not require thinning.
<b>Storage:</b>	Protect from freezing
<b>VOC:</b>	< 1 g/L



### 3. INSTRUCTIONS

#### Limitations

- For interior installations only
- Do not use with vinyl products

#### Preparation

Ensure tongue and groove are clean, dry and free of any loose particles or contaminants. Ensure boards are flat and meet manufacturer's tolerance for installation.

#### Installation

Apply a bead of adhesive along the length of the tongue or groove according to flooring manufacturer's (bead size and application) guidelines. Insert tongue into groove and tap (as required) to ensure full contact. Assemble planks before glue skins over. Remove excess glue during the installation. Do not allow ROBERTS 1406 to dry onto the finish. Wipe seam with a lightly damp cloth. Keep cloth clean to avoid smearing glue. After installation, restrict traffic flow and moving heavy objects for 24-48 hours to allow adhesive to cure. Premature traffic and moving of heavy furniture can result in installation deficiency and / or failure.

#### Clean-up

Immediately remove fresh adhesive with water-dampened cloth. Dried adhesive will be difficult to remove.

### 4. AVAILABILITY



**USA**

1 Pt Plastic Bottle	1406-P	075378140665
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**Canada**

3.78 L Plastic Bottle	1406RB004	075378140610
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473 mL Plastic Bottle	1406RB500	075378140665
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### 5. WARRANTY

Roberts Consolidated Inc. offers a limited-product warranty on this product when installed in accordance with the printed specifications.

Visit [robertsconsolidated.com](http://robertsconsolidated.com), [robertsconsolidated.com/ca](http://robertsconsolidated.com/ca) or call (866) 435-8665 for full warranty details.

### 6. TECHNICAL SERVICES

For technical assistance or installation questions not covered in this document, please contact our Technical Services Department at (706) 277-5294 U.S.A. / (905) 791-4444 Canada.



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