



7500

VINYL SEAM SEALER

For Sheet Flooring

1. PRODUCT NAME

ROBERTS® 7500 Vinyl Seam Sealer

2. MANUFACTURER

Roberts Consolidated Industries, Inc.

300 Cross Plains Blvd

Dalton, GA 30721

(866) 435-8665 / (706) 277-5294

3. DESCRIPTION

ROBERTS 7500 VINYL SEAM SEALER is a strong adhesive designed to seal seams in sheet flooring. VOC: 23 g/l. With its easy application and clean-up, this durable bonding seam sealer is used with fiberglass-back, felt-back, heterogeneous and linoleum sheets goods. Not for use with LVT / LVP or peel and stick flooring.

Features and Benefits

- Designed to economically seal seams in vinyl sheet flooring
- Develops a durable bond and can be walked on within 2 hours
- Provides a clean, continuous seam; reducing dirt collection
- Simple one-part application with quick, easy clean up
- Enviro-friendly – solvent-free and LEED® compliant; VOC: < 23 g/L, SCAQMD Rule 1168

Meets Environmental Standards

LEED® EQc 4.1 (100 g/L limit)	SCAQMD, Rule 1168 (100 g/L limit)
PASSES	PASSES

Uses

For interior use only. Used to seal seams for fiberglass-back, felt-back, heterogeneous and linoleum sheets goods. Residential and light commercial installation.

Coverage

1/8" bead, approximately 144 lineal feet per 8 oz bottle.

Limitations

- For interior installations only.
- Not for use on degraded / ripped / rolled seams, or for use as gap filler.
- Not recommended for health care installations where an aseptic environment is necessary. Heat-welded seams are recommended for those types of applications.
- Materials and area temperature must be between 18-35°C/65-95°F with a maximum RH of 65% for 48 hours before and during installation as well as for 72 hours afterward.
- Ensure adequate ventilation during flooring installation.
- Refer to SDS, www.robertsconsolidated.com, industry standards, and manufacturer's guidelines and specific recommendations prior to installation for additional information.

4. TECHNICAL DATA

Product Type: Water Based Resin

Color: White

Odor: Very mild, non-offensive

Working Time: Up to 15 minutes

VOC: < 23 g/L

pH: Must not exceed 5.5

Shelf Life: 1 year in unopened container

Storage: Protect from freezing

5. INSTRUCTIONS

Installation

Prepare floor covering seams according to manufacturer's instructions. Once the seam is ready to be joined, Apply a 1/8" bead of adhesive along one entire edge of the sheet vinyl. Join the seam edges together. Wipe off excess sealer with a clean, damp cloth. Use a hand roller (or wallpaper seam roller) to secure the seam. Excess seam sealer may squeeze from the seam. Immediately clean seam again with a damp cloth and dry. Protect the seam, and allow to cure for 2 hours. Full cure - allow approximately 6 hours. Do not roll heavy furniture or appliance over the newly created seam for 24 hours.

Working Time: Up to 15 minutes

Curing

Up to 2-6 hours.

Clean-up

Fresh adhesive – warm, soapy water.

Dried adhesive – mineral spirits (sparingly) on a clean, cotton cloth. DO NOT POUR DIRECTLY ONTO FLOORING.



6. AVAILABILITY

Packaging

8 oz. Plastic Bottle (236 mL)	7500-8	075378750086
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7. WARRANTY

ROBERTS warrants that this product will be free from manufacturing defects for 12 months from the date of manufacture, when applied in accordance with ROBERTS' instructions and industry standards. ROBERTS' sole liability is to either supply new product or refund the original purchase price. **This limited warranty excludes all other express warranties including the warranties of merchantability for a particular use or purpose.** Any implied warranties arising by operation of law are limited to one year. ROBERTS will not be liable for any incidental or consequential damages.

Visit www.robertsconsolidated.com for full warranty details.

8. MAINTENANCE

Not applicable.

9. TECHNICAL SERVICES

For technical assistance or installation questions not covered in this document, please contact our Technical Services Department at (706) 277-5294 or visit robertsconsolidated.com.

10. FILING SYSTEM

Division 9



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