



8600

NOSE BOND™ Stair Nose Adhesive

1. PRODUCT NAME

ROBERTS® 8600 NOSE BOND™ Stair Nose Adhesive

2. MANUFACTURER INFORMATION

Roberts Consolidated Industries, Inc.

300 Cross Plains Blvd
Dalton, GA 30721
(866) 435-8665 / (706) 277-5294

3. DESCRIPTION

ROBERTS 8600 NOSE BOND™ is a low VOC (2 g/L), advanced acrylic adhesive specifically designed for interior stair nose installation on properly prepared wood subfloors. Use with wood, laminate and rigid PVC stair nose used with vinyl floors.

Features and Benefits

- Ideal for wood, laminate and rigid PVC stair nosing
- Can also be used for wood moldings, wood trim installs and repairs
- Residential to light commercial traffic
- Enviro-Friendly—solvent-FREE, and LED compliant; VOC > 2 g/L, SCAQMD Rule 1168
- GoldGuard® antimicrobial product protection
- Water resistant
- VOC-compliant

Meets Environmental Standards

LEED® EQc 4.1 (100 g/L limit)	SCAQMD, Rule 1168 (100 g/L limit)
PASSES	PASSES

Uses

For bonding wood, laminate and rigid PVC stair nose used with vinyl floors.

Limitations

- Not for use over non-porous or painted surfaces.
- Ensure adequate ventilation during flooring installation.
- Refer to ROBERTS 8600 NOSE BOND™ Safety Data Sheet, www.robertsconsolidated.com, industry standards, and manufacturer's guidelines and specific recommendations prior to installation for additional information.

4. TECHNICAL DATA

Product Type:	Advanced Acrylic Adhesive
Color:	Beige
Odor:	Very mild, non-offensive
Open Time:	Up to 20 minutes
Working Time:	Up to 30 minutes
VOC:	< 2 g/L
Shelf Life:	1 year in unopened container
Storage:	Protect from freezing. Does not require thinning.



5. INSTRUCTIONS

Preparation

Surface must be clean, dry and free of contaminants that might interfere with the bond or the installation.

Installation

Apply a serpentine pattern bead of adhesive to the underside of the stair nose, and bead along the inside front edge. Press the stair nose into place. Apply mechanical fasteners (as needed) per manufacturer's guidelines.

Curing

Up to 8-10 hours. High temperature and low humidity will cause the adhesive to cure faster.

After installation, restrict foot traffic and moving of heavy objects for 24 hours to allow adhesive to cure properly. Premature traffic can cause installation failure.

Clean-up

Fresh adhesive – warm, soapy water.

Dried adhesive – mineral spirits (sparingly) on a clean, cotton cloth.

6. AVAILABILITY

Packaging

10 ounce Tube (295 mL)	8600-11C	075378716013
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7. WARRANTY

ROBERTS warrants that this product will be free from manufacturing defects for 12 months from the date of manufacture, when applied in accordance with ROBERTS' instructions and industry standards. ROBERTS' sole liability is to either supply new product or refund the original purchase price. **This limited warranty excludes all other express warranties including the warranties of merchantability for a particular use or purpose.** Any implied warranties arising by operation of law are limited to one year. ROBERTS will not be liable for any incidental or consequential damages.

Visit www.robertsconsolidated.com for full warranty details.

8. MAINTENANCE

Not applicable.

9. TECHNICAL SERVICES

For technical assistance or installation questions not covered in this document, please contact our Technical Services Department at (706) 277-5294 or visit robertsconsolidated.com.

10. FILING SYSTEM

Division 9



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