

**SECTION 1: Identification and Company Details**

**Product Name:** 1650 MAXCOMPLETE-EZ  
**Product Code:** 1650  
**Manufacturer/ Supplier:** Roberts Consolidated Industries, Inc.  
**Address:** 300 Cross Plains Blvd.  
Dalton, GA 30721  
**Emergency Phone:** (800) 424-9300 (24-hour Response / CHEMTREC)  
**Product Information:** (706) 277-5294  
**Recommended Use:** Adhesive

**SECTION 2: Hazard(s) Identification****GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

Flammable liquids : Category 4

Carcinogenicity (Inhalation) : Category 1A

**GHS label elements**

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H227 Combustible liquid.  
H350 May cause cancer by inhalation.

Precautionary Statements : **Prevention:**  
P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.  
P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:**  
P308 + P313 IF exposed or concerned: Get medical advice/ attention.  
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

**Storage:**  
P403 Store in a well-ventilated place.  
P405 Store locked up.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

### Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration  $\geq 1\%$ .

### Other hazards

None known.

## SECTION 3: Composition / Information on Ingredients

### Mixtures

#### Components

Chemical Name	CAS-No.	Classification	Concentration (% w/w)
trimethoxyvinylsilane	2768-02-7	Flam. Liq. 3: H226 Acute Tox. 4: H332	$\geq 1 - < 5$
Quartz (SiO <sub>2</sub> )	14808-60-7	Carc. 1A; H350i STOT RE 1; H372 STOT SE 3; H335	$\geq 0.1 - < 1$

Actual concentration is withheld as a trade secret

## SECTION 4: First-Aid Measures

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.
- In case of eye contact : Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not induce vomiting without medical advice.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.
- Most important symptoms and effects, both acute and delayed : No information available.  
No known significant effects or hazards.  
May cause cancer by inhalation.
- Notes to physician : Treat symptomatically.

## SECTION 5: Fire-Fighting Measures

- Suitable extinguishing media : Carbon dioxide (CO<sub>2</sub>)
- Unsuitable extinguishing media : Water
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.  
for fire-fighters

**SECTION 6: Accidental Release Measures**

Personal precautions, : Use personal protective equipment.  
protective equipment and : Deny access to unprotected persons.  
emergency procedures

Environmental precautions : Try to prevent the material from entering drains or water courses.  
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
containment and cleaning up : Keep in suitable, closed containers for disposal.

**SECTION 7: Handling and Storage**

Advice on protection against : Normal measures for preventive fire protection.  
fire and explosion

Advice on safe handling : Do not breathe vapors or spray mist.  
Avoid exceeding the given occupational exposure limits (see section 8).  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products.

Conditions for safe storage : Store in original container.  
Keep in a well-ventilated place.  
Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
Observe label precautions.  
Store in accordance with local regulations.

Materials to avoid : Explosives  
Oxidizing agents  
Poisonous gases  
Poisonous liquids

**SECTION 8: Exposure Control / Personal Protection**

**Ingredients with workplace control parameters**

<u>Components</u>	<u>CAS-No.</u>	<u>Value type (Form of exposure)</u>	<u>Control parameters / Permissible concentration</u>	<u>Basis</u>
Quartz (SiO <sub>2</sub> )	14808-60-7	TWA (respirable fraction)	0.025 mg/m <sup>3</sup>	ACGIH
		TWA (respirable dust)	0.05 mg/m <sup>3</sup>	OSHA Z-1
		TWA (respirable)	10 mg/m <sup>3</sup> / %SiO <sub>2</sub> +2	OSHA Z-3
		TWA (respirable)	250 mppcf / %SiO <sub>2</sub> +5	OSHA Z-3
		TWA (respirable dust fraction)	0.1 mg/m <sup>3</sup>	OSHA P0
		TWA (respirable fraction)	0.025 mg/m <sup>3</sup> (Silica)	ACGIH
		TWA (respirable dust fraction)	0.1 mg/m <sup>3</sup>	OSHA P0
		TWA (respirable fraction)	0.025 mg/m <sup>3</sup> (Silica)	ACGIH
		TWA (respirable fraction)	0.025 mg/m <sup>3</sup> (Silica)	ACGIH

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the

other constituents have no known exposure limits

**Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

**Personal protective equipment**

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times  
Remarks : when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.  
Wash hands before breaks and immediately after handling the product.  
Remove respiratory and skin/eye protection only after vapors have been cleared from the area.  
Remove contaminated clothing and protective equipment before entering eating areas.

**SECTION 9: Physical and Chemical Properties**

Appearance : liquid  
Color : white  
Odor : very faint  
Odor Threshold : No data available  
pH : Not applicable  
Melting point/range / Freezing point : No data available  
Boiling point/boiling range : No data available  
Flash point : ca. 180 °F / 82 °C (Method: closed cup)  
Evaporation rate : No data available  
Flammability (solid, gas) : No data available  
Upper explosion limit / Upper flammability limit : No data available  
Lower explosion limit / Lower flammability limit : No data available  
Vapor pressure : 0.01 hpa  
Relative vapor density : No data available  
Density : ca. 1.64 g/cm<sup>3</sup> (68 °F / 20 °C)  
Solubility(ies)

Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm <sup>2</sup> /s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	0 g/l

## SECTION 10: Stability and Reactivity

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions.
Conditions to avoid	:	Extremes of temperature and direct sunlight.
Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

## SECTION 11: Toxicological Information

### Acute toxicity

Not classified based on available information.

### Components:

#### trimethoxyvinylsilane:

Acute oral toxicity	:	LD50 Oral (Rat): ca. 7,120 mg/kg
Acute inhalation toxicity	:	LC50: ca. 16.8 mg/l Exposure time: 4 h Test atmosphere: dust/mist
Acute dermal toxicity	:	LD50: 3,540 mg/kg

### Skin corrosion/irritation

Not classified based on available information.

### Serious eye damage/eye irritation

Not classified based on available information.

### Respiratory or skin sensitization

#### Skin sensitization

Not classified based on available information.

#### Respiratory sensitization

Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

May cause cancer by inhalation.

<b>IARC</b>	Group 1: Carcinogenic to humans Quartz (SiO <sub>2</sub> ) (Silica dust, crystalline)	14808-60-7
<b>OSHA</b>	OSHA specifically regulated carcinogen Quartz (SiO <sub>2</sub> ) (crystalline silica)	14808-60-7
<b>NTP</b>	Known to be human carcinogen Quartz (SiO <sub>2</sub> ) (Silica, Crystalline (Respirable Size))	14808-60-7

**Reproductive toxicity**

Not classified based on available information.

**STOT-single exposure**

Not classified based on available information.

**STOT-repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

**Further information**

**Product:** Quartz (14808-60-7): This classification is relevant when exposed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.

**SECTION 12: Ecological Information**

**Ecotoxicity**

No data available

**Persistence and degradability**

No data available

**Bioaccumulative potential**

No data available

**Mobility in soil**

No data available

**Other adverse effects**

**Product:**

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## SECTION 13: Disposal Considerations

Disposal methods	:	
Waste from residues	:	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Contaminated packaging	:	Empty containers should be taken to an approved waste handling site for recycling or disposal.

## SECTION 14: Transport Information

### International Regulations

#### IATA-DGR

Not regulated as a dangerous good

#### IMDG-Code

Not regulated as a dangerous good

### Domestic regulation

#### 49 CFR

Not regulated as a dangerous good

## SECTION 15: Regulatory Information

TSCA list	:	All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.
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### EPCRA - Emergency Planning and Community Right-to-Know

#### CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

#### SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

#### SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.


SARA 311/312 Hazards	:	Flammable (gases, aerosols, liquids, or solids) Carcinogenicity
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SARA 313	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.
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### Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

### California Prop 65

 **WARNING:** Cancer and Reproductive Harm  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

## SECTION 16: Other Information

## Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
OSHA P0	:	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-3	:	USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
ACGIH / TWA	:	8-hour, time-weighted average
OSHA P0 / TWA	:	8-hour time weighted average
OSHA Z-1 / TWA	:	8-hour time weighted average
OSHA Z-3 / TWA	:	8-hour time weighted average

This Safety Data Sheet is prepared to comply with the United States Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200).

Prepared by: Roberts Consolidated Product Safety & Regulatory Compliance Group, (706) 277-5294

The information herein is given in good faith, but no warranty expressed or implied is made. Roberts Consolidated urges users of this product to evaluate its suitability and compliance with local regulations as Roberts Consolidated cannot foresee the final use of the product, nor the final location of usage.

Revision Date: 04/21/2021