

5015

SUPERIOR

Carpet Pad Adhesive

1. PRODUCT NAME

ROBERTS® 5015 Carpet Pad Adhesive

2. MANUFACTURER

Roberts Consolidated Industries, Inc.

300 Cross Plains Blvd
Dalton, GA 30721
(866) 435-8665 / (706) 277-5294

3. DESCRIPTION

ROBERTS 5015 is an adhesive with a strong initial grab to hold carpet pads in place quickly. This superior adhesive was designed for the adherence of carpet pads, prior to the installation of stretch-in carpet.

Features and Benefits

- Fast bonding for permanent installation
- Great residual tack and high shear strength
- Short open time - up to 5 minutes
- Low VOC and OTC Clean Air Act compliant

Uses

For adhering carpet pads, such as rebond and rubber. For other types of carpet padding, test adhesive with the pad prior to installation.

Coverage

Up to 700 lineal feet per gallon, depending on application method.

Substrates

Install over porous and non-porous substrates such as concrete; vinyl composition tile (free of wax); primed gypcrete; terrazzo and underlayment grade plywood, particle board or hardboard.

Limitations

- EXTREMELY FLAMMABLE
- For residential use only.
- Refer to flooring manufacturer's specific recommendations and industry standards.
- Ensure adequate ventilation during flooring installation.
- Refer to Safety Data Sheet, www.robertsconsolidated.com, industry standards and manufacturer's guidelines and specific recommendations prior to installation for additional information.

4. TECHNICAL DATA

Product Type: Neoprene Rubber

Color: Light tan

Odor: Fruity-like

Open Time: Up to 5 minutes

Working Time: Up to 30 minutes

VOC: < 1 g/L

Shelf Life: 1 year in unopened container

Storage: Freeze-thaw stable. Does not require thinning.

5. INSTRUCTIONS

Preparation

Ensure substrate, flooring material and adhesive are fully acclimated at the same temperature and humidity level expected during normal use (between 65°F and 95°F with a relative humidity (RH) of no greater than 65%) for 48 hours prior to installation.

Subfloors must be structurally sound, dry, smooth, flat ($\leq 3/16"$ within 10'), level and free of excess moisture/alkali and all substances (oil, wax, grease, paint, oil based sealers, adhesive residue, etc.) that may inhibit the bond of the adhesive or the performance of the flooring or its installation.

All substrate cracks, chips, holes, joints, high spots and irregularities must be adequately repaired. Expansion or other moving joints must not be filled or covered with flooring. Patching compounds must be suitable for the use application, cement based and polymer-modified, and applied according to the manufacturer's instructions



Installation

This product is ready to use and does not require mixing.

Maintain the same temperature and humidity during the life of the installation (between 65°F and 95°F). Large temperature or humidity increases or decreases can affect the flooring and performance of the installation.

Remove cap and puncture inner seal (approx. 1/8" hole). Pour adhesive onto the substrate in a zigzag or "S" pattern. Leave a 4" space between the wall and the adhesive for placement of the tack strip. Use a scrap piece of padding or carpet to spread adhesive out.

Wait approximately 5 minutes (or longer for non-porous materials or substrates) and then place carpet pad into the adhesive. The amount of time in which you have to place the flooring will vary with temperature and humidity.

Curing

High temperature and low humidity will cause the adhesive to cure faster.

After installation, restrict foot traffic and moving of heavy objects for 24-48 hours to allow adhesive to cure properly. Premature traffic can cause installation failure.

Clean-up

Fresh and adhesive – use mineral spirits sparingly with a clean, white cotton cloth. **DO NOT POUR DIRECTLY ONTO FLOORING.**

6. AVAILABILITY

Packaging

1 gallon Metal Can (3.78 L)	R5015-1	075378501510
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7. WARRANTY

ROBERTS warrants that this product will be free from manufacturing defects for 12 months from the date of manufacture, when applied in accordance with ROBERTS' instructions and industry standards. ROBERTS' sole liability is to either supply new product or refund the original purchase price. **This limited warranty excludes all other express warranties including the warranties of merchantability for a particular use or purpose.** Any implied warranties arising by operation of law are limited to one year. ROBERTS will not be liable for any incidental or consequential damages.

Visit www.robertsconsolidated.com for full warranty details.

8. MAINTENANCE

Not applicable.

9. TECHNICAL SERVICES

For technical assistance or installation questions not covered in this document, please contact our Technical Services Department at (706) 277-5294 or visit robertsconsolidated.com.

10. FILING SYSTEM

Division 9

made in
USA

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11178