

1030

PREFERRED

Latex Contact Cement

1. PRODUCT NAME

ROBERTS® 1030 Latex Contact Cement

2. MANUFACTURER

Roberts Consolidated Industries, Inc.
300 Cross Plains Blvd
Dalton, GA 30721
(866) 435-8665 / (706) 277-5294

3. DESCRIPTION

ROBERTS 1030 is a solvent-free, brush-grade, latex-based contact cement. It may be used to bond a wide variety of surfaces and offers a high strength, heat resistant bond. Finished assemblies can be used immediately.

Features and Benefits

- High strength, high coverage
- Heat and water resistant bond
- Enviro-Friendly – solvent-free and LEED® compliant; VOC < 1 g/L, SCAQMD Rule 1168
- Non-flammable. NFPA Class A and UBC Class 1 fire resistance ratings (ASTM E84)
- GoldGuard® antimicrobial product protection

Uses

To bond high pressure decorative plastic laminates, wood and plastic veneers, paneling, carpet, leather, fabrics, rubber, paper, polyurethane foam and many other surfacing materials.

Coverage

Up to 900 ft² per gallon.

Substrates

Wood, particle board, plaster, metal and almost any smooth surfaces. Conduct a bond test prior to application.

Limitations

- Adequate ventilation is essential.
- Refer to Safety Data Sheet, www.robertsconsolidated.com, industry standards, and manufacturer's guidelines and specific recommendations prior to installation for additional information.

4. TECHNICAL DATA

Product Type:	Latex
Color:	Light Blue
Odor:	Very mild, non-offensive
Open Time:	Up to 30 minutes
Tack Time:	2 hours maximum
VOC:	< 1 g/L
Shelf Life:	1 year in unopened container
Storage:	Protect from freezing.

5. INSTRUCTIONS

Preparation

Subfloors must be structurally sound, dry, smooth, flat ($\leq 3/16"$ within 10'), level and free of excess moisture/alkali and all substances (oil, wax, grease, paint, oil based sealers, adhesive residue, etc.) that may inhibit the bond of the adhesive or the performance of the flooring or its installation.

All substrate cracks, chips, holes, joints, high spots and irregularities must be adequately repaired. Expansion or other moving joints must not be filled or covered with flooring. Patching compounds must be suitable for the use application, cement based and polymer-modified and applied according to the manufacturer's instructions.

Installation

Maintain the same temperature and humidity during the life of the installation (between 65-95°F). Temperature and humidity will affect open assembly time and tack range.

Apply adhesive with brush/roller to both surfaces. Allow to dry (adhesive will feel tacky and appear glossy). Bring both surfaces together in exact placement. Bonds on contact, therefore, repositioning will not be possible. Apply pressure to ensure full contact and maximum bond strength.

Curing

30 minutes. High temperature and low humidity will cause the the adhesive to cure faster.

After installation, restrict foot traffic and moving of heavy objects for 24-48 hours to allow adhesive to cure properly. Premature traffic can cause installation failure. Protect flooring from water for 4 days and standing water (i.e. cleaning) for 30 days.

Clean-up

Fresh adhesive – warm, soapy water.

Dried adhesive – use mineral spirits sparingly with a clean, white cotton cloth. DO NOT POUR DIRECTLY ONTO FLOORING.

6. AVAILABILITY

Packaging

1 gallon Plastic Pail (3.78 L)	R1030-1	075378103073
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7. WARRANTY

ROBERTS warrants that this product will be free from manufacturing defects for 12 months from the date of manufacture, when applied in accordance with ROBERTS' instructions and industry standards. ROBERTS' sole liability is to either supply new product or refund the original purchase price. **This limited warranty excludes all other express warranties including the warranties of merchantability for a particular use or purpose.** Any implied warranties arising by operation of law are limited to one year. ROBERTS will not be liable for any incidental or consequential damages.

Visit www.robertsconsolidated.com for full warranty details.

8. MAINTENANCE

Not applicable.



9. TECHNICAL SERVICES

For technical assistance or installation questions not covered in this document, please contact our Technical Services Department at (706) 277-5294 or visit robertsconsolidated.com.

10. FILING SYSTEM

Division 9



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