

8415

PREFERRED

Carpet Seam Sealer

1. PRODUCT NAME

ROBERTS® 8415 Carpet Seam Sealer

2. MANUFACTURER

Roberts Consolidated Industries, Inc.

300 Cross Plains Blvd
Dalton, GA 30721
(866) 435-8665 / (706) 277-5294

3. DESCRIPTION

ROBERTS 8415 is a solvent-based commercial-grade adhesive developed to seam most types of carpet and to prevent edge raveling. May also be used to repair bubbles in installations.

Features and Benefits

- Fast drying, superior permanent bond
- Prevents edge raveling and seals seams
- For direct-glue and double-glue down installations
- UV tracers for easy detection of use

Uses

For seaming carpet edges and to prevent edge raveling on polypropylene, jute, urethane latex and unitary carpets.

This product is not recommended for seaming vinyl flooring.

Coverage

Up to 660 lineal feet per quart

Limitations

- **EXTREMELY FLAMMABLE**
- Be sure not to get adhesive on carpet nap.
- Ensure adequate ventilation during flooring installation.
- Refer to Safety Data Sheet, www.robertsconsolidated.com, industry standards and manufacturer's guidelines and specific recommendations prior to installation for additional information.

4. TECHNICAL DATA

Product Type:	Synthetic Rubber
Color:	Brown
Odor:	Solvent-like
Open Time:	Up to 10 minutes
VOC:	573 g/L
Shelf Life:	1 year in unopened container
Storage:	Protect from freezing. Does not require thinning.

5. INSTRUCTIONS

Installation

Ensure substrate, carpet and adhesive are fully acclimated prior to installation at the same temperature and humidity level expected during normal use (between 65°F and 95°F with a relative humidity (RH) of no greater than 65%). Large temperature or humidity increases or decreases can affect the flooring and performance of the installation.

Prepare /cut carpet edges according to manufacturer's recommendations. Apply a 1/8" bead of adhesive to one side of the carpet along the backing and where the face yarns enter the backing (not the cushion). Smooth out any excess adhesive. Join the carpet seams while the sealer is still wet.

Clean-up

Fresh and dried adhesive – use mineral spirits sparingly with a clean, white cotton cloth. **DO NOT POUR DIRECTLY ONTO FLOORING.**

6. AVAILABILITY

Packaging

1 quart Plastic Bottle (946 mL)	8415-0	075378841500
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7. WARRANTY

ROBERTS warrants that this product will be free from manufacturing defects for 12 months from the date of purchase, when applied in accordance with ROBERTS' instructions and industry standards. ROBERTS' sole liability is to either supply new product or refund the original purchase price. **This limited warranty excludes all other express warranties including the warranties of merchantability for a particular use or purpose.** Any implied warranties arising by operation of law are limited to one year. ROBERTS will not be liable for any incidental or consequential damages.

Visit www.robertsconsolidated.com for full warranty details.



1. MAINTENANCE

Not applicable.

2. TECHNICAL SERVICES

For technical assistance or installation questions not covered in this document, please contact our Technical Services Department at (706) 277-5294 or visit robertsconsolidated.com.

3. FILING SYSTEM

Division 9

⚠WARNING: This product can expose you to chemicals including Toluene, which is known to the State of California to cause birth defects or other reproductive harm.

For more information on California Proposition 65, go to:
www.P65Warnings.ca.gov.



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