



7250

PREFERRED

Cork Underlayment Adhesive

1. PRODUCT NAME

ROBERTS® 7250 Cork Underlayment Adhesive

2. MANUFACTURER

Roberts Consolidated Industries, Inc.

300 Cross Plains Blvd

Dalton, GA 30721

(866) 435-8665 / (706) 277-5294

3. DESCRIPTION

ROBERTS 7250 Cork Underlayment Adhesive is recommended for the installation of acoustical cork underlayment rolls or sheets. It provides a strong initial grab and good tack.

Features and Benefits

- Strong initial grab and good tack
- Resists mold and mildew
- Extended working time for optimal placement / positioning
- Enviro-Friendly – solvent-free and LEED® compliant; VOC < 1 g/L, SCAQMD Rule 1168
- Non-flammable. NFPA Class A and UBC Class 1 Fire Ratings
- CRI Green Label Plus® Certified – GLP #36471
- GoldGuard® antimicrobial product protection

Uses

To adhere sound reducing unfinished cork underlayment. ROBERTS 7250 is not recommended for wood flooring installations. When installing cork underlayment for wood flooring installation, refer to ROBERTS 1407 Engineered Wood Flooring Adhesive or a ROBERTS urethane wood flooring adhesive.

Coverage and Trowel Options*

1/8" x 1/8" x 1/16"

Flooring: Cork Underlayment ≤ 3/8"

Coverage: 160-180 ft² per gallon

1/16" x 1/16" x 1/16"

Flooring: Cork Underlayment ≤ 3/8"

Coverage: 170-190 ft² per gallon

**The trowel notches referenced are those typically recommended for the type of flooring being installed and are shown as a guide. Consult flooring manufacturer for their specific trowel recommendations.*

Substrates

Concrete and APA rated plywood or similar.

Limitations

- Ensure adequate ventilation during flooring installation.
- Not recommended for the installation of cork flooring when it is to be the final finished flooring surface.
- Refer to Safety Data Sheet, www.robertsconsolidated.com, industry standards and manufacturer's guidelines and specific recommendations prior to installation for additional information.

4. TECHNICAL DATA

Product Type:	Latex
Color:	Creamy tan
Odor:	Very mild
Open Time:	Up to 60 minutes
Working Time:	Up to 90 minutes
VOC:	< 1 g/L
MVER:	5 lbs. or less (ASTM F1869) / 80% RH or less (ASTM F2170)
pH:	Must not exceed 10
Shelf Life:	1 year in unopened container
Storage:	Protect from freezing. Does not require thinning.



5. INSTRUCTIONS

Preparation

Subfloors must be structurally sound, dry, smooth, flat ($\leq 3/16"$ within 10'), level and free of excess moisture/alkali and all substances (oil, wax, grease, paint, oil based sealers, adhesive residue, etc.) that may inhibit the bond of the adhesive or the performance of the flooring or its installation.

All substrate cracks, chips, holes, joints, high spots and irregularities must be adequately repaired. Expansion or other moving joints must not be filled or covered with flooring. Patching compounds must be suitable for the use application, cement based and polymer-modified, and applied according to the manufacturer's instructions.

Installation

Materials and area temperature must be between 65°F-95°F with a maximum relative humidity (RH) of 65% for 72 hours before and during installation as well as for 72 hours afterward. Large temperature or humidity increases or decreases can affect the flooring and performance of the installation. Lift a corner periodically to ensure 100% coverage of adhesive to the flooring backing and the substrate to ensure a void free bond.

Spread adhesive uniformly. Adhesive ridges should be of sufficient height to achieve full coverage of the substrate and the back of the cork underlayment.

Place underlayment into the adhesive once the adhesive has developed its initial tack. The amount of time in which you have to place the flooring will vary with temperature and humidity.

Curing

Up to 24 hours. High temperature and low humidity will cause the adhesive to cure faster.

Allow adhesive to set (18-24 hours) before installing flooring on cork underlayment.

Clean-up

Fresh adhesive – warm soapy water.

Dried adhesive – use mineral spirits sparingly with a clean, white cotton cloth. DO NOT POUR DIRECTLY ONTO FLOORING.

6. AVAILABILITY

Packaging

4 gallon Plastic Pail (15.14 L)	7250-4	075378725046
1 gallon Plastic Pail (3.78 L)	7250-1	075378725015

7. WARRANTY

1-Year Direct Bond

ROBERTS warrants that this product will be free from manufacturing defects for 12 months from the date of purchase, when applied in accordance with ROBERTS' instructions and industry standards. ROBERTS' sole liability is to either supply new product or refund the original purchase price. **This limited warranty excludes all other express warranties including the warranties of merchantability for a particular use or purpose.** Any implied warranties arising by operation of law are limited to one year. ROBERTS will not be liable for any incidental or consequential damages.

Visit www.robertsconsolidated.com for full warranty details.

8. MAINTENANCE

Not applicable.

9. TECHNICAL SERVICES

For technical assistance or installation questions not covered in this document, please contact our Technical Services Department at (706) 277-5294 or visit robertsconsolidated.com.

10. FILING SYSTEM

Division 9



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