



Meets Carpet & Rug Institute's Low Emission Criteria. Solvent Free. Zero VOC Calculated.



- Use for bonding all carpet seams
- For direct glue-down installations and buttering carpet seams.
- Use to fix bubbles in carpet, resilient, rubber and vinyl.
- Commercial strength.

**USES:**

8015 Universal Seam Sealer is a solvent-free adhesive recommended for seaming the following types of carpets and backings: Action-Bac®, AdBac®, SoftBac®, LifeSpan®, jute, urethane, latex unitary and woven backed carpets (i.e., Axminster, Wilton, etc.). 8015 is designed to seam seal carpet edges to prevent unraveling and/or delamination of backings. This product can be used on either a direct-glue down or for buttering the edge on a conventional application. Great for repairing minor bubbles in various flooring materials. It has a lasting quality and is resistant to fungus, mildew and professional cleaning.

**Rated: Commercial or Residential**

**CONDITIONS AND LIMITATIONS:**

1. Temperature: Do not use below 65° F (18.3°C). Storage-do not freeze.
2. Condition of floor: Clean, dry and free dust, moisture, grease and wax.
3. Drying time: No heavy traffic for 24 hours. Do not expose to water for 4 days or standing water (i.e. cleaning) for 4 weeks.
4. Test any new type of carpet construction/backing not listed under "Uses" first to assure adhesive performance.
5. Do not thin.

**PREPARATION & APPLICATION:**

Prepare and cut carpet according to manufacturer's instructions. Refer to Installation Standards CRI-104

(commercial) or CRI-105 (residential) for additional information regarding application. Shake well before using.

**Direct-Glue:**

1. Apply a bead of adhesive along the edge of the carpet backing and base of the carpet nap. Limit the application to an 1/8" bead. Excessive application of this product, especially on low profile carpets, can be detected later due to the hard ridge along the seam edge.
2. Then fold the other side of the seam in by butting both sides together while the adhesive is still wet and can be transferred equally. If the carpet edge separates, realign edge by stretching or kicking together.

**Conventional & Double-Glue:**

1. Apply adhesive to both sides of the freshly-cut carpet edge using Roberts 8015 and red applicator tip. Limit the application to an 1/8" bead along the edge of the carpet backing and base of carpet nap. Using your thumb or forefinger to run along the edge of the carpet, smooth-out and remove any excess adhesive. Be careful not to apply adhesive to carpet nap.
2. Allow both carpet edges to dry to the touch, prior to seaming.

**Bubble-Fix:**

Inject or open and spread this product under isolated bubbles of flooring. Roll flooring to receive transfer and sandbag overnight. Press and smooth carpet firmly into the adhesive.

**VENTILATION:**

To enhance curing of adhesive, implement effective ventilation by opening windows and doors for an adequate supply of fresh air. Also, consider using window fans and/or air movers to bring fresh air in and to exhaust emissions to the outdoors.

**COVERAGE:** (varies with application)

200-212 linear feet per 8.5 oz.  
800-880 linear feet per quart.

**CLEAN UP:**

Misapplication or over application requires seams to be wiped with a clean white cotton cloth wet with 1912 Adhesive Cleaner to insure that there

is no excess adhesive left on the face of the yarn, which will eventually dry hard, attract dirt and cause an unsightly seam. Smears of the adhesive on the carpet surface are easily cleaned within 10 minutes by rubbing with a clean, white cotton cloth wet with 1912 Adhesive Cleaner.

If the adhesive smears are allowed to dry, they are more difficult to remove. Rub with a clean cloth wet with 1912. While the adhesive is still wet with solvent, rub with a second cloth wet with alcohol. Repeat the procedure until the adhesive is completely removed. Avoid soaking the carpet with solvent. Do not pour solvent directly on carpet.

**TYPICAL PROPERTIES:**

- Appearance: White.
- Dry Film Colour: White Opaque.
- Base: Synthetic Polymer.
- Consistency: Pourable cream.
- Shelf-Life: One-year minimum at 65°F.
- Approx. Wt./gal: 9.1-lbs.
- Flash Point: Non-flammable.
- Freeze/Thaw Stability: Do not freeze.
- Black light detectable: Yes.

**Refer to MSDS for more information.**

Packaging	Bar Code
250ml(8.5 fl.oz)	075378801580
946ml(US Quart)	075378801504



Roberts Company  
Canada Ltd.  
2070 Steeles Ave.  
Bramalea, Ont. L6T 1A7  
P: (800) 840-9422  
F: (800) 842-5244

**WARRANTY:**

The liability of Roberts is limited to the replacement of its products containing manufacturing defects. The foregoing warranty constitutes the sole liability of Roberts with respect to this product, and is in lieu of and excludes all other conditions, warranties, guarantees, obligations, rights or representations (including any warranties of merchantability, fitness or durability), whether expressed or implied and whether arising by operation of law or otherwise. Roberts shall not be liable for any damages whatsoever, including any damages for negligence or fundamental breach or for personal injury or property damage, direct, or indirect, consequential or special, resulting from or alleged to have resulted from the use of or the inability to use the product. No representative of Roberts or any other person or entity has any authority whatsoever to assume any other warranty on behalf of Roberts. This warranty may not be modified or amended.