Roberts® 2057 is a clear thin spread adhesive designed for the installation of vinyl composition tile (VCT).

Features:
• Moisture Control Adhesive – up to 8lbs MVER (ASTM F1869) / 85% RH (ASTM F2170)
• Dries clear – allowing chalk lines to remain visible
• Good residual tack and extended working time
• Enviro-Friendly – solvent-free and LEED® compliant; VOC <1g/L, SCAQMD Rule 1168
• CRI Green Label Plus Certified – GLP #36471
• GoldGuard® antimicrobial product protection
• Traffic – heavy residential / moderate commercial

Uses:
For adhering vinyl composition tile (excluding self-stick), including tile-over-tile installations.
For interior installations only. Do not use for luxury vinyl tile (LVT) or plank or solid vinyl backed products.

Substrates:
Concrete, APA rated plywood, vinyl composition tile (free of wax), primed gypcrete (refer to ASTM F2419) and terrazzo. Check with the flooring manufacturer for their underlayment recommendations.

Surface Preparation:
Subfloors must be structurally sound, dry, smooth, flat, level and free of excess moisture/alkali and all substances (oil, wax, grease, oil based sealers, adhesives, etc.) that might interfere with the performance of the flooring or its installation.

Ensure the appropriate flatness/smoothness to prevent “show through” (telegraphing).

All substrate cracks, holes, high spots and irregularities must be adequately repaired to ensure a smooth, finished appearance to prevent show through and accelerated wear. Patching compounds must be suitable for the use application, polymer-modified and applied according to the manufacturer’s instructions. Expansion or other moving joints must not be filled or covered with flooring. Refer to ASTM F710

Table: FLOORING TYPE, TROWEL SIZE, ROBERTS ITEM #, COVERAGE

<table>
<thead>
<tr>
<th>FLOORING TYPE</th>
<th>TROWEL SIZE</th>
<th>ROBERTS ITEM #</th>
<th>COVERAGE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vinyl Composition Tile</td>
<td>1/16 in. x 1/16 in. x 3/32 in.</td>
<td>49736 / 10121-12</td>
<td>160–180 sq. ft. per gallon</td>
</tr>
<tr>
<td>Vinyl Composition Tile</td>
<td>1/16 in. x 1/16 in. x 1/16 in.</td>
<td>10-810 / 10-823 10125</td>
<td>170–190 sq. ft. per gallon</td>
</tr>
<tr>
<td>Tile Over Tile</td>
<td>1/16 in. x 1/32 in. x 1/32 in.</td>
<td>10-816 / 10-829</td>
<td>220–240 sq. ft. per gallon</td>
</tr>
</tbody>
</table>

The trowel notches referenced are those typically recommended for the type of flooring being installed. They are normally the minimum size recommended. Surface conditions (roughness and porosity of substrate), type of flooring and backing will ultimately determine the required trowel notch size and coverage.

Always check with the specific flooring manufacturer’s recommendations for their specific trowel requirements. Ensure 100% transfer of adhesive to the substrate and the flooring backing.
Roberts® 2057 is a clear thin spread adhesive designed for the installation of floor coverings. It is GoldGuard and CRI Green Label Plus Certified (GLP #36471). It is also an Enviro-Friendly product, being solvent-free and LEED compliant, with VOC <1g/L.

**Features:**
- Traffic: heavy residential / moderate commercial
- Moisture Control Adhesive: up to 8 lbs. MVER (ASTM F1869) / 85% RH (ASTM F2170)
- pH must not exceed 10
- Antimicrobial product protection
- Moisture barrier protection
- Compatibility with various substrates, including concrete, APA rated plywood, vinyl composition tile, and terrazzo.

**Application and Installation:**
Spread adhesive uniformly. Allow adhesive to turn clear and become tacky. The amount of time in which the adhesive becomes tacky will vary with temperature and humidity. When touched with a finger, the adhesive should not transfer to the finger. The adhesive will remain tacky for approximately 8 to 12 hours. If tile is not installed as soon as the adhesive becomes tacky, it is important to ensure that no contaminants (dust, etc.) settle on the surface of the adhesive prior to installing flooring. Gently place vinyl composition tile onto the adhesive and reposition as necessary. Once positioned press firmly into place. Roll flooring with manufacturer’s recommended roller, such as Roberts 10-952 100 lb. roller.

**After Installation:** Restrict foot traffic and moving of heavy objects for 24 to 48 hours to allow adhesive to cure properly. Protect flooring from water for 4 days and standing water (i.e., cleaning) for 30 days.

**Clean Up:**
- Fresh adhesive: warm soapy water
- Dried adhesive: use R5505 Urethane/Multipurpose Adhesive Remover or mineral spirits sparingly with a clean, white cotton cloth. DO NOT POUR CLEANER DIRECTLY ONTO FLOORING.

Refer to safety data sheet, www.robertsconsolidated.com and industry standards prior to installation for additional information. For installation questions that are not covered in this document, please contact our Technical Services Department at (706) 277-5294.

**Limited Warranty:**
15-Year Direct Bond / 7-Year Double Bond. Roberts warrants this product will be free from manufacturing defects for 12 months from the date of purchase, when applied in accordance with Roberts’ instructions and industry standards. Roberts’ sole liability is to either supply new product or refund the original purchase price. This limited warranty excludes all other express warranties including the warranties of merchantability for a particular use or purpose. Any implied warranties arising by operation of law are limited to one year. Roberts will not be liable for any incidental or consequential damages.

Refer to safety data sheet, www.robertsconsolidated.com, industry standards and manufacturer’s guidelines prior to installation for additional information. For technical assistance please contact our Technical Department at (706) 277-5294.

**Available Sizes:**

<table>
<thead>
<tr>
<th>SIZE</th>
<th>PRODUCT #</th>
<th>UPC</th>
</tr>
</thead>
<tbody>
<tr>
<td>4 Gallon</td>
<td>2057-4</td>
<td>075378205746</td>
</tr>
<tr>
<td>1 Gallon</td>
<td>2057-1</td>
<td>075378205715</td>
</tr>
<tr>
<td>1 Quart</td>
<td>2057-0</td>
<td>075378205708</td>
</tr>
</tbody>
</table>

**Physical Characteristics (70°F, RH 50%):**
- **Open Time:** Up to 60 minutes
- **Working Time:** 24 hours
- **Shelf Life:** One year in unopened container
- **Product Type:** SBR latex
- **Moisture Vapor Emissions:** 8 lbs. or less (ASTM F1869) / 85% or less (ASTM F2170)
- ** pH:** Must not exceed 10
- **Protect from Freezing**

**General:** Ensure substrate, flooring material and adhesive are fully acclimated prior to installation at the same temperature and humidity level expected during normal use (between 65–95°F with a relative humidity (RH) of no greater than 65%). Refer to flooring manufacturer’s specific recommendations and industry standards. Materials and area temperature must be between 65–95°F with a maximum RH of 65% for 48 hours before and during installation as well as for 72 hours afterward. Large temperature or humidity increases or decreases can affect the flooring and performance of the installation. Ensure adequate ventilation during flooring installation.

**Note:**
- For adhering vinyl composition tile (excluding self-stick), including floor patched or filled with flooring. Refer to ASTM F710 for installation. Materials and area temperature must be between 65–95°F with a maximum RH of 65% for 48 hours before and during installation as well as for 72 hours afterward. Large temperature or humidity increases or decreases can affect the flooring and performance of the installation. Ensure adequate ventilation during flooring installation.

**WARNING:** EXISTING FLOORING AND ADHESIVES MAY CONTAIN ASBESTOS. Unless you have confirmation that the existing flooring system is not asbestos containing, do not sand, dry sweep, dry scrape, abrade, drill, saw, bead blast, mechanically chip or pulverize existing flooring or adhesive without taking all appropriate precautions. Refer to local, state and federal guidelines for treatment and removal of these products. You may also refer to the Resilient Floor Covering Institute’s “Recommended Work Practices for Removal of Resilient Floor Coverings.”

EXISTING PAINT MAY CONTAIN LEAD. Unless you have confirmation that the existing paint is not lead containing, do not sand, dry sweep, dry scrape, abrade, drill, saw, bead blast, mechanically chip or pulverize existing paint without taking all appropriate precautions. Refer to local, state and federal guidelines for treatment and removal of lead-containing paint. You may also refer to www.epa.gov/lead.

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